I. B. L. General Meeting

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Outline

- Plan for VCSEL optical package
- Plan for PIN optical package
- Status of opto-board design
- Summary
Implications of New SQP Project

- New SQP Project pushes the opto-link schedule forward:
  - FDR for VCSEL/PIN opto-pack and opto-board ~ April 2011?
  - PRR ~ September 2011?
  - accelerated IBL schedule forces merging of nSQP and IBL opto-links schedule
  - humidity is current favorite theory for the TX VCSEL problem
Plan for VCSEL/PIN Opto-packs

- Original plan: use OSU opto-packs with AOC arrays
  - Irradiate 20 VCSEL (10 Gb/s) and 20 PIN (5 Gb/s) opto-packs and then perform long term lifetime measurement
  - Packages are of final design and arrays covered with epoxy
  - PIN: awaiting return of 20 irradiated packs for measurement
  - VCSEL: irradiated 12 packs due to shipping mistake by vendor
    - waiting return of irradiated packs for measurement

- Current plan:
  - Package 20 VCSEL (5 Gb/s) arrays from AOC and ULM for long term lifetime measurement
    - Irradiate packages during summer?
  - More stressful test: 85% humidity/85°C
  - Investigate possible use of package by iFlame
Opto-Board Design Status

- finished design of nSQP B-layer opto-board
  - IBL opto-board will be very similar

- substrate material for heat removal:
  - BeO:
    - extensive experience with installed opto-links of pixel detector
    - expensive
  - copper backed PCB:
    - uses heat conducting dielectric layer (Thermasil) to bond PCB ground plane to copper plate for heat removal
    - Thermasil layer is electrically insulating to keep opto-board ground separate from opto-box cooling rail
    - radiation tolerance of Thermasil?
    - layout done in PCB for faster turn-around
      - switching to BeO design rules not difficult
B-Layer Layout

cooling from here

yellow dots are vias to ground plane/cooling plane

VCSEL

PIN
3D View of B-Layer Opto-Board

- MPO connector
- VDC
- VCSEL opto-pack
- DORIC
- PIN opto-pack
Thermal Simulation

VCSEL 1
25°C

VCSEL 2
27°C

BeO

Opto-box rail at 16°C

VCSELs at reasonable temperatures
Heat Transfer across Epoxy

- epoxy limit heat flow but currently there is not a better option

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IBL General Meeting
nSQP vs IBL Connector

- nSQP opto-boards have 7 links:
  - use 80 pin connector just like current pixel opto-board
- IBL opto-boards have 8 links:
  - use 100 pin connector

ATL-IP-ED-0237 v.1 (Eric Richards)
Summary

- new SQP project advances IBL opto-links schedule significantly
  - accelerated IBL schedule forces merging of nSQP and IBL opto-links schedule
- more stressful lifetime test planned for VCSEL/PIN opto-packs
- B-layer opto-board design completed